



September 30<sup>th</sup>, 2016

**Subject: K+S Potash Canada, Legacy Project / AMCS Purchase Order: 42286-61096 - Conveyor Galleries**

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Dear Sirs,

In December 2014, Aecon Mining Construction Services (AMCS) contracted Saskarc Industries Inc. (Saskarc) to assemble and fit-out (44) Conveyor Galleries totalling 3,900 Metric Tons for the K+S Potash Canada, Legacy Project near Bethune, Saskatchewan.

Saskarc's scope of work on this project included:

1. Erection of structural steel
2. Installation and alignment of conveyor idlers
3. Supply and installation of wall and roof cladding
4. Application of spray foam insulation
5. Supply, fabrication and installation of utility (air and vacuum) piping
6. Staging of galleries and provision of working area for client supplied electricians and to facilitate loading onto owner supplied transportation

With the project starting during the winter months, Saskarc began by performing all of the work indoors under overhead cranes. As the weather improved, and the schedule required more modules to be in progress at one time, some of the work was moved outdoors into Saskarc's module yard. This approach ensured efficiency was maintained during the winter months, and enough manpower was put on during the warmer months to maintain the schedule. Also, with Saskarc's proximity to site and large laydown space, many of the modules were staged for Just in Time (JIT) delivery, saving space on site as well as minimizing double handling.

Saskarc maintained the highest level of quality and safety, met the project schedule, and were dedicated to working as a team with AMCS and K+S to ensure the successful completion of this project.

AMCS highly recommends Saskarc for any large scale metal fabrication and modularization projects.

Yours Very Truly,

  
G. B. Akehurst, P. Eng.

Project Director

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